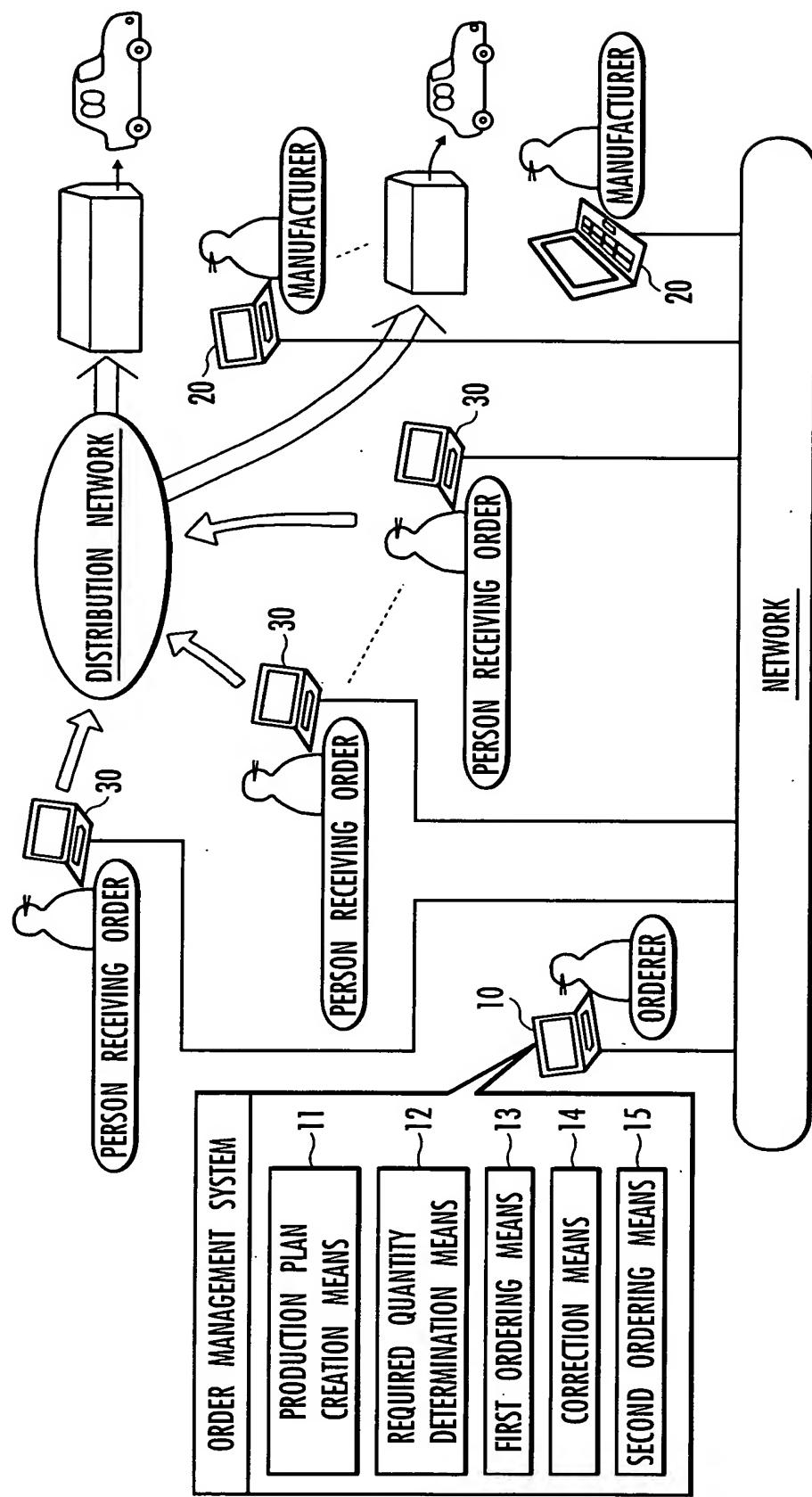


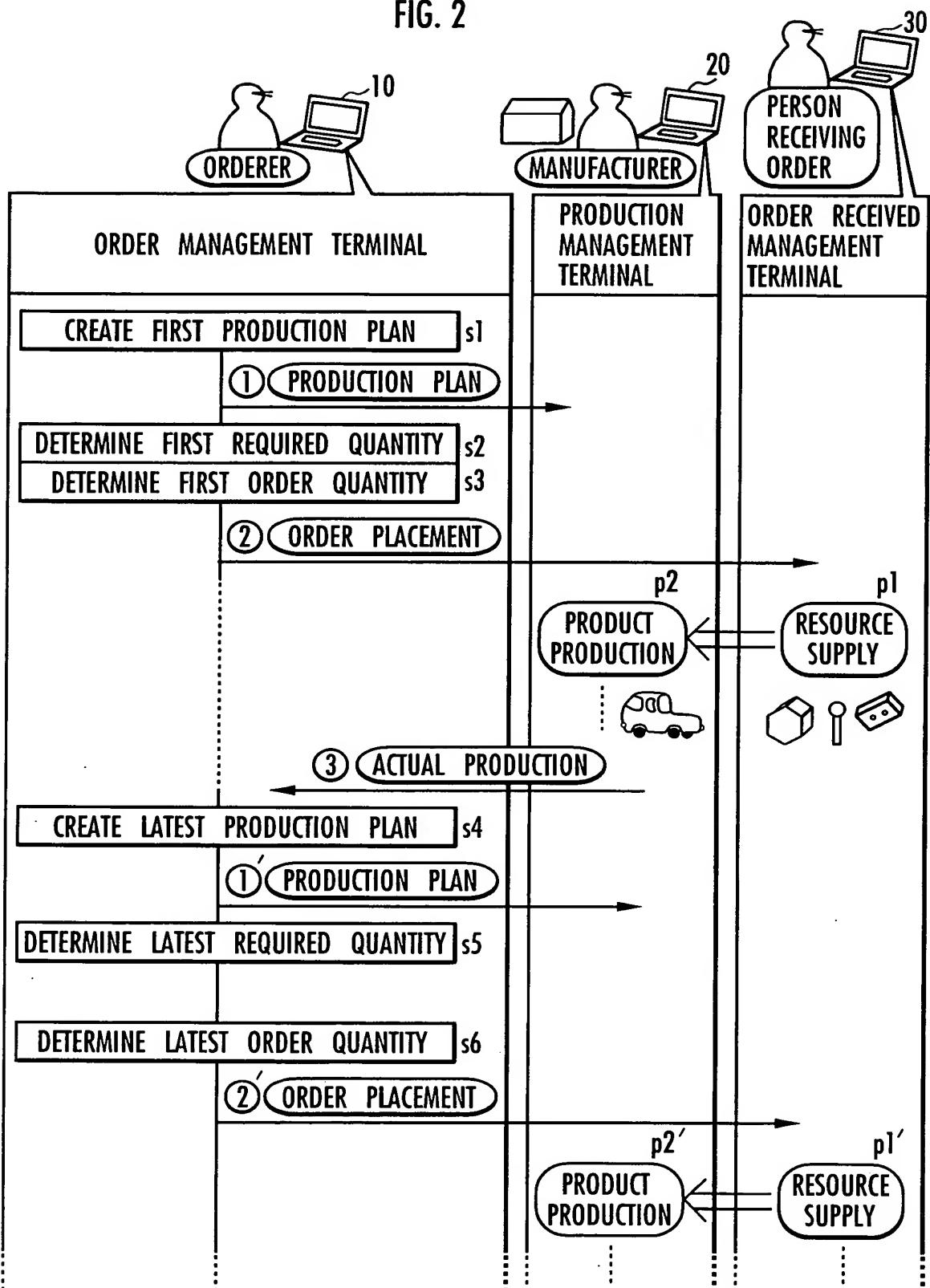
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FIG. 1



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FIG. 2



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FIG. 3 (a)

DATE	MODEL NO.	PRODUCTION PLAN (NO. OF PRODUCTS)	ACTUAL PRODUCTION (NO. OF PRODUCTS)	BALANCE OF PRODUCTION (NO. OF PRODUCTS)
AUGUST 1	A1	30	28	2
	B1	30	30	0
	C1	30	8	22
	D1	30	30	0
AUGUST 2	A2	30	17	13
	B2	30	0	30
	C2	30	0	30
	D2	30	0	30
AUGUST 3	A3	30	5	25
	B3	30	0	30
	C3	30	0	30
	D3	30	0	30
AUGUST 4				

FIG. 3 (b)

DATE	MODEL NO.	PRODUCTION PLAN (NO. OF PRODUCTS)
AUGUST 2	A1	↑ 2
	C1	↑ 22
	A2	↑ 13
	B2	↑ 30
	C2	↑ 30
	D2	↑ 23
	A3	↑ 25
	B3	↑ 7
	C3	↑ 30
	D3	↑ 30
AUGUST 4		

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ORDER NO.	ORDER QTY.	REQUIRED QTY.	ERROR	MODIFIABLE ?	PERIOD
01	500	310	+190	N	1
02	510	300	+210	N	1
03	330	330	0	N	1
04	420	480	-60	N	1
05	180	520	-340	Y	2
06	270	270	0	Y	2
07	40	40	0	Y	2
08	330	330	0	Y	2

FIG. 4(a)

ORDER NO.	ORDER QTY.	REQUIRED QTY.	ERROR	MODIFIABLE ?	PERIOD
01	500	310	+190	/ \ / Y / \ /	1
02	510	300	+210	N	1
03	330	/ \ / 1000 / \ /	0	/ \ / Y / \ /	1
04	420	480	-60	N	1
05	180	/ \ / 400 / \ /	-340	Y	2
06	270	270	0	Y	2
07	40	/ \ / 500 / \ /	0	Y	2
08	330	330	0	Y	2

FIG. 4(b)

ORDER NO.	ORDER QTY.	REQUIRED QTY.	ERROR	MODIFIABLE ?	PERIOD
01	310	310	0	Y	1
02	510	300	+210	N	1
03	330	1000	-670	Y	1
03	670	0	+670		1
04	420	480	-60	N	1
05	180	400	-220	Y	2
06	270	270	0	Y	2
07	40	500	-460	Y	2
08	330	330	0	Y	2

FIG. 4(c)

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ORDER NO.	ORDER QTY.	REQUIRED QTY.	ERROR	MODIFIABLE ?	PERIOD
01	310	310	0	Y	1
02	510	300	+210	N	1
03	330	1000	-670	Y	1
03'	670	0	+670		1
04	420	480	-60	N	1
05	180	0	+180	Y	2
06	270	0	+270	Y	2
07	40	500	-460	Y	2
08	330	330	0	Y	2

FIG. 5(a)

ORDER NO.	ORDER QTY.	REQUIRED QTY.	ERROR	MODIFIABLE ?	PERIOD
01	310	310	0	Y	1
02	510	300	+210	N	1
03	330	1000	-670	Y	1
03'	670		+670		1
04	420	480	-60	N	1
05	0	0	0	Y	2
06	0	0	0	Y	2
07	500	500	0	Y	2
08	330	330	0	Y	2

FIG. 5(b)

ORDER NO.	ORDER QTY.	REQUIRED QTY.	ERROR	MODIFIABLE ?	PERIOD
01	310	310	0	Y	1
02	510	300	+210	N	1
03	330	1000	-670	Y	1
03'	670		+670		1
04	420	480	-60	N	1
05	0	0	0	Y	2
06	0	0	0	Y	2
07	350	500	-150	Y	2
08	330	330	0	Y	2

FIG. 5(c)